

## Kitar Semula Plastik

## Fikir Dahulu Sebelum Buang...

Muhammad Hussain Ismail Fakulti Kejuruteraan Mekanikal UiTM Shah Alam





## Perkongsian Hari Ini

- Muqaddimah
- Projek-projek MHI
- Pengenalan Kepada Sains Bahan
- Bahan Plastik
- 3R
- Inovasi Kitar Semula Plastik
- Projek Face Shield FKM

## Apa Juadah Berbuka semalan?



• 4

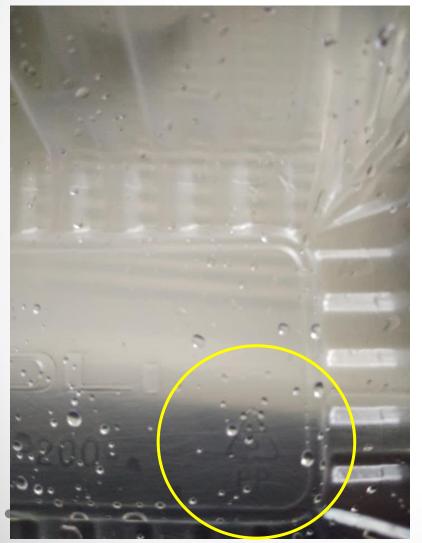




Raya ....Tak lama lagi



## Jom tengok



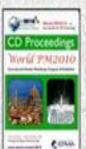




## Projek<sup>2</sup> Kitar Semula Bahan MHI

- Plastic and waste bottles/plastics plastic products
- Aluminium can souvenirs
- Incinerator bottom ash artificial aggregate
- Sludge paper ash brick and artificial aggregate
- Clamshells bone substitution
- Eggshells bone substitution
- Empty fruit bunch ash brick
- Saw dust polymer composite

## The Journey of Porous NiTi alloy













Pecipita 17

Acinevement





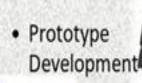
2020

PRGS (RM198k)



2015

MTDC



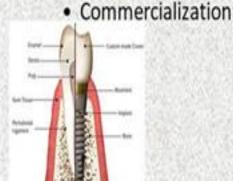
MySymbiosis 2014

Cradle

The first prototype porous NITI dental implant

2017

MOST





2012

· PhD





- 1 ISI Q3 Journal
- 1 Int. Magazine
- 3 Conference Papers
- 1 Book Chapter

PATENT PENDING (2015)

: PI 2015700327

Faculty of Mechanical Engineering Faculty of Dentistry



Industrial Partner:

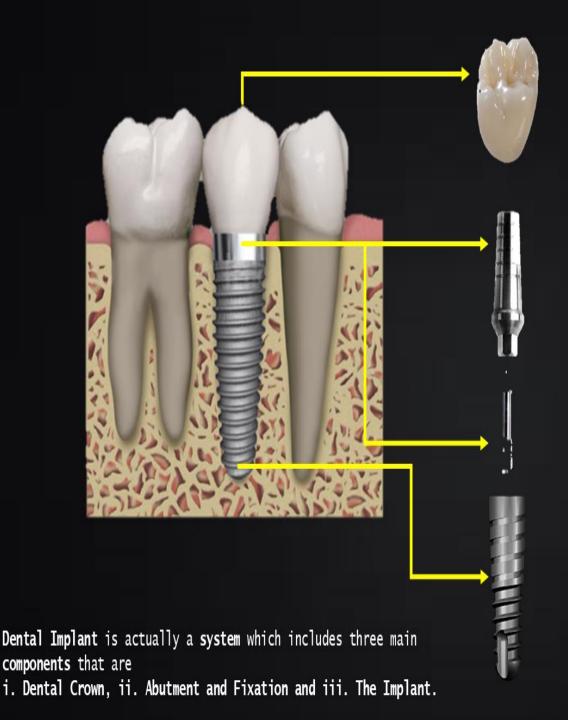
Nitium Technology Sdn. Bhd











#### Dental Crown:

Made by SiO<sub>2</sub>, able to **reduce half of the cost** from typical dental
crown by using locally abundant
beach sand

#### Abutment and Fixation Screw:

Made by Porous Nickel Titanium alloy, its pseudoelesticity properties enables abutment to absorb any excessive lateral forces thus avoiding any impending fractures

#### Implant:

Porous structure helps to enhance the implant-bone integration as well as bone regeneration. Furthermore, the tapered design provide excellent stability after implant insertion

#### Our Solution

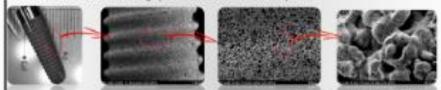


We solved this problem by producing porous nickel titanium dental implant by using totally different manufacturing route i.e. using the Powder Metallurgy (PM) Technique. PM technique involves multiple stages of process namely mixing, injection, debinding and sintering with each has its own technical complexity. Be able to figuring out those complexities and obtaining the perfect formulation, ratio and SOP is Nitium Technology main IPs.

#### Powder Metallurgy (PM) Technique



Nitium Technology Sdn Bhd not only have successfully developed the World's first porous mickel titanium dental implant (with desire porous structure and mechanical properties) but also reduces 60 - 70% of average production cost of dental implant



= S130

Comparison With Latest Product Available in Market



made from Titanium Zirconium alloy. Not a porous dental implant. They gladly announced that their revolutionary surface treatment namely the SLActive successfully improved surface area up to 19.9% more (compare to polished surface). Using similar method and equipment of measuring the parameter, our implant provides 61.22% more which is three times as what Straumann had.



implant available in the market. Notice that all of them do not have the thread on the porous part of the implant. Without thread, no primary stability firmmediate implant lock after insertion). Our implant is the first in the World to have threaded + porous.

#### What Support Do We Need?

One of the process in our production requires high Vacuum furnace. Unfortunately, in Malaysia, there are only 3 of this machine while 1 of it (at UKM) only suitable for research purpose. During our production for pre-clinical trial (early of 2018), both of these two, at SIRIM and Adtech, are not operational. We are forced to use the UKM's until its fixed. This problem not only delayed our production to 6 months but also led to more than 700 implants lost due to the Permetana contamination. This is why, we are looking for funding to setup our own facilities. The cost of setting up a single production line with the capacity of 5000 Implants (max) per month (including the cost of certification i.e. ISO 13485 and GMP, the plant rental and labour) is around US\$850,000.

Jan 2016

#### Network and Collaboration Nitium Technology 5dn Bhd have pretty

much extensive network with various dental schools in Malaysia. We have collaborative agreement and MOUs with Faculty of Dentistry Universiti Teknologi MARA (UITM), Faculty of Dentistry, Universiti Malaya (UM) and Advanced Medical and Dental Institute. Universiti Sains Malaysia (USM). The collaboration between us and these dental schools enables us to develop strong market foundation with 48 dental schools in ASEAN that participate in South East Asia Association of Dental Education (SEADE). Apart from that, we also have the collaborative agreement with Faculty of Mechanical Engineering, UiTM, the raw material supplier, RS Advanced Technology Sdn. 8hd. and micromachining company, LD Microprecision Sdn. Bhd to ensure our future

production will be done smoothly.

Location of high vacuum

\* IPOH

Pach

Jurnaue in Mulaysia

National University Of

Waterpla FURMI, Bengi

Talping

#### Funding |



Awarded US\$35,500.00 CIP 150 grant from Cradle Fund (egency under Ministry of Finance) for prototyping

Awarded US\$93,000.00 Innofund grant from Ministry of Science Technology and innovation to complete the pre-clinical triel



Under collaboration with UiTM's researchers. amarded US\$50,000.00 PRGS grant from Ministry of Higher Education to

develop the dental implant System

Secured impolment of US\$100,000.00 from engel investor for **OPEX** 

Nov 2017

#### Team

From left:

Associate Prof. Rohana Ahmad, Pro-Associate Prof. Hussain Ismail, Pho. Dato' Ir. Noor Azmi Jaafar, M.Ine Asif Khushaini, M.S. Zul Iman Yusuf, B.B.A. Zamzuree Hashim, n.tvg



County for 61 2018 All Hybrid Sources S. Hillard Technology Selv. 616.



Logam (Metals)



Polimer (Polymers)

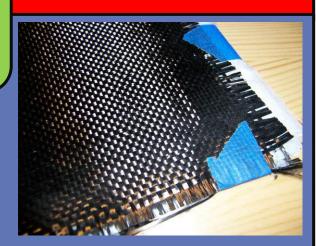


Pengenalan Kepada Bahan Kejuruteraan





Ceramics / Glass



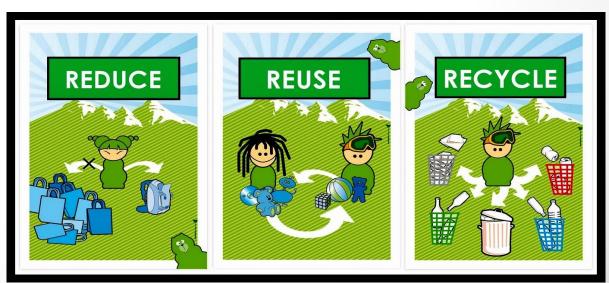
**Komposit (Composite)** 

## Adakah Anda Tahu?

100% of plastik boleh dikitar semula

Tetapi...tahap kitaran hanya 50%





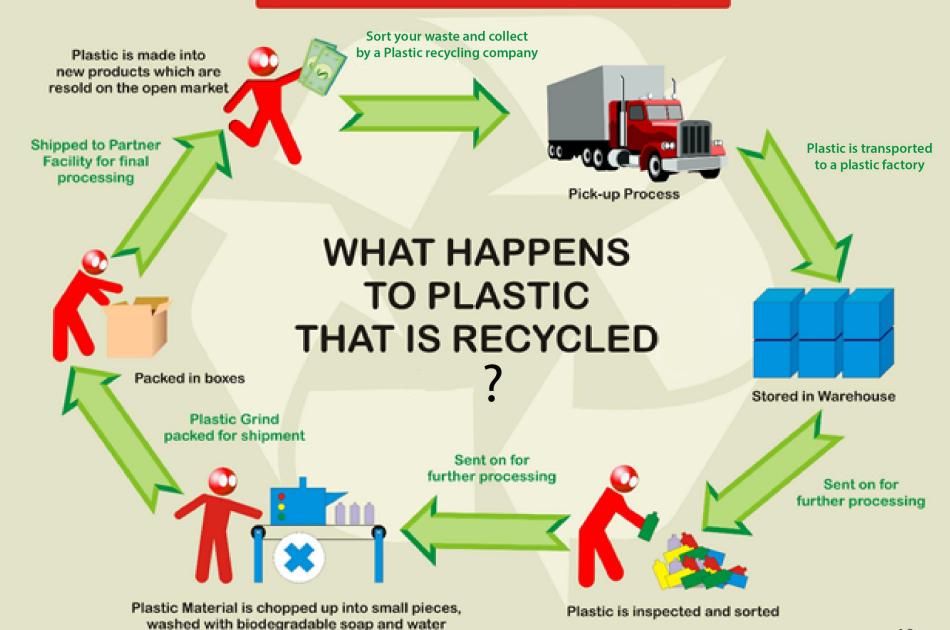
## Introduction

- Major Malaysian citizens are aware of the significance of waste recycling but...
- Do we really practice it?
- The average Malaysian throws away 1.64 kg of waste per day (above the average worldwide at 1.2 kg according to World Bank report (Khor, 2014)
  - → Malaysia's waste recycling rate ~> 11%
  - → Singapore ~> **57%**
  - → Germany ~> 66%





#### PLASTICS RECYCLING OVERVIEW



19







Orange Peel





6 months

Milk Cartons





5 years



Tin Can







50 years

**Batteries** 





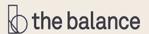


100 years

Plastic Bottles



450 years



# How Long Does Plastic Take to Break Down?

The Estimated Decomposition Rate of Plastics in Our Oceans

#### Soda Bottle

Polyethylene terephthalate (PET)



450-1,000 years

Plastic Grocery Bag High-Density Polyethylene (HDPE)



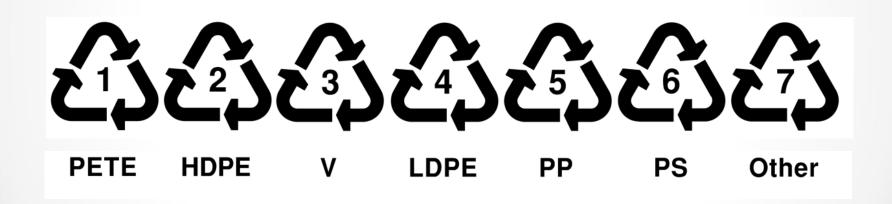
(A) 10-100 years Detergent Bottle
High-Density Polyethylene
(HDPE)





500-1,000 years

## Anda Tahu Maksud nombor-nombor?



• 22

#### RESIN IDENTIFICATION CODE SYSTEM

- Developed by the Society of Plastics Industry (SPI) in 1988.
- The main purpose of these codes is to allow the ease of separation of different plastics types for recycling, also tells the user on what type of plastics they are, how biodegradable the type of plastics used, and the safety aspect of using the plastics product.[19]

Recycling Number	Plastic Description and Information	Resin Identification Code System		
1	<ul> <li>PET or PETE (Polyethylene terephtalate)</li> <li>Found in soft drinks and mineral water bottles, mouthwash bottles.</li> <li>Its enables a bacteria to accumulate on it.</li> </ul>	<b>∠</b> 1 PETE		
2	<ul> <li>HDPE (High Density PolyEthylene)</li> <li>Found in milk and juice bottles, motor oil bottles, bleach and detergent bottles.</li> <li>Usually opaque in appearances.</li> </ul>	ADPE		
3	<ul> <li>V (Vinyl) or PVC (Polyvinyl Chloride)</li> <li>Found in medical equipments, piping and clear food packaging.</li> <li>Contains chlorine, released toxins when set into fire.</li> </ul>	<u>3</u>		
4	<ul> <li>LDPE (Low Density PolyEthylene)</li> <li>Found in squeezable bottle, dry cleaning bag, clothing, furniture and carpets.</li> </ul>	LDPE		

### RESIN IDENTIFICATION CODE SYSTEM

5	<ul> <li>PP (PolyPropylene)</li> <li>Found in some yogurt container, syrup bottles, and medicine bottles.</li> <li>Has high melting point, often chosen for containers that deals with hot liquid.</li> </ul>	<u>5</u> 5
6	<ul> <li>PS (PolyStyrene)</li> <li>Found in disposable plates and cups, egg cartons, take away container, CD cases.</li> <li>Potentially leaching toxic chemicals when being heated.</li> </ul>	<u>6</u>
7	<ul> <li>Others (all other resins and multi-materials; acrylic, nylon and polycarbonate)</li> <li>Found in bullet-proof materials, sunglasses, iPod and computer cases.</li> <li>Contains toxic of bisphenol-A (BPA) for polycarbonate which can cause infertility, reproductive problems and other health issues.</li> </ul>	OTHER

## Thermal Analysis of Recycled Bottles

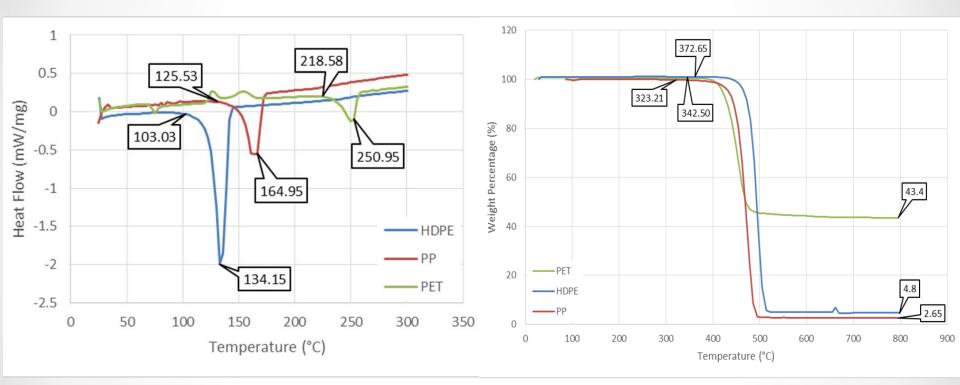


Figure 6: DSC graph

Figure 7: TGA graph





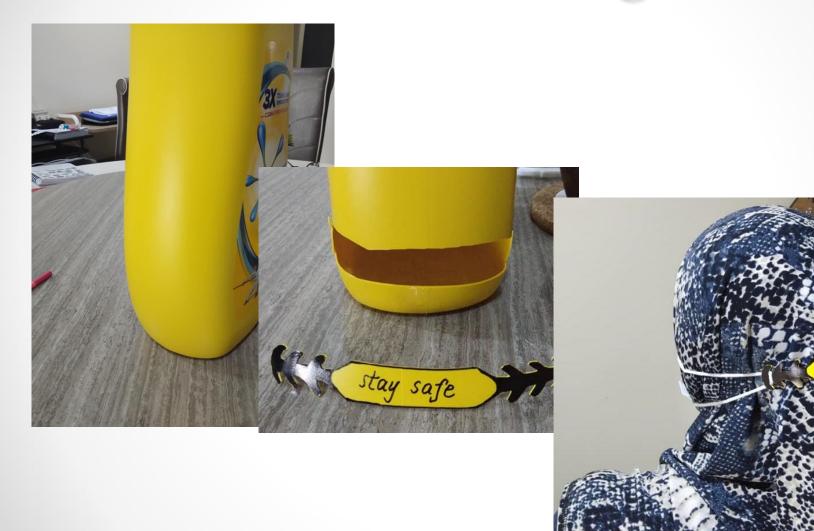


shutterstock.com · 626695319



**27** 

## Face mask ear guard

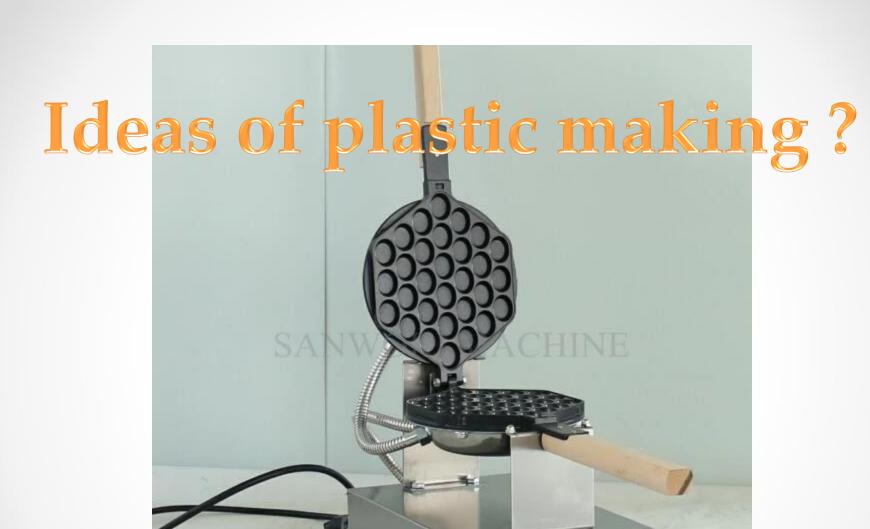


## Reduce





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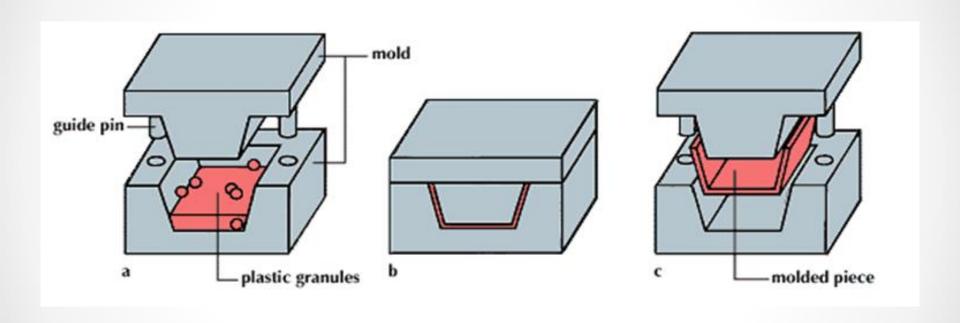






. All are from recycled plastic

## 1. Compression Moulding

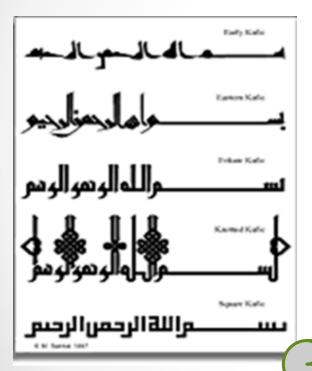


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## LITERATURE REVIEW

Islamic Calligraphy

Dry Style [3]



 Calligrpahy from Greek word, κάλλος kallos "beauty" + γραφή graphe "writing".[1]

- Arabic calligraphy was developed and innovated much until the sixteenth century A.D.[2]
- Starting from the North Arabic script (prevailed as the Arabic script of the Quran).[2]
- Influenced by the Nabataean script that established in northeast Arabia and spread out in the 5th century among the Arabian tribes (Hirah and Anbar ) which then flourished to Hijaz in western Arabia.[3]

Cursive Style [3]

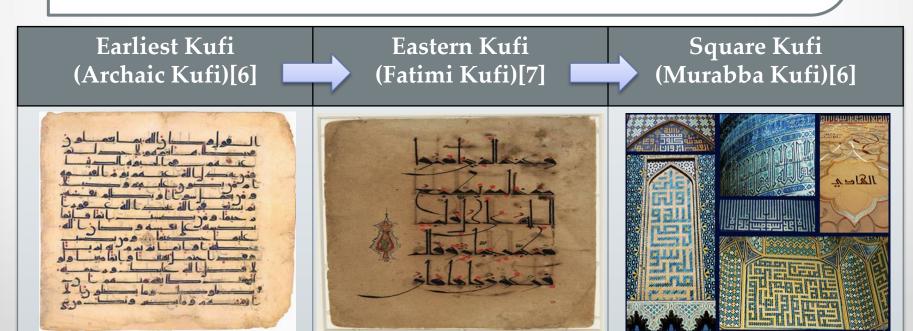


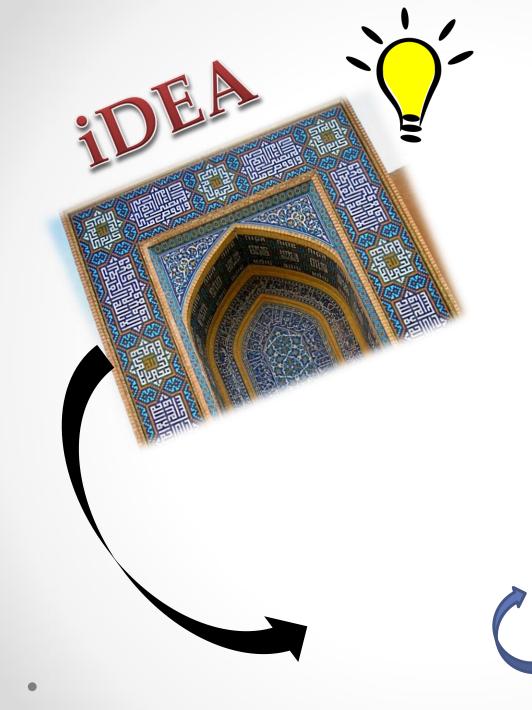
## LITERATURE REVIEW



#### History of Kufi Script

- 641 A.D, the city of Kufah was established in Iraq.[3]
- One of the activities was the refinement of the Arabic script into more elegant and uniform script which later be known as Kufi or Kufic.[4]
- This script is used as the first copy of the Quran as it was the preferred script to be used in the 8<sup>th</sup> to 10<sup>th</sup> century as the Kufi script reached perfection in the second half of the 8<sup>th</sup> century.[5]
- Modified form of an old Nabataean Script, combination of square and angular lines on one hand, and compact bold circular forms on the other hand. The vertical strokes were short, while the horizontal strokes were long and extended. [3][4]







The word 'Mechanical'

Part	2-dimensional Drawing	3-dimensional Drawing	Sizes (mm)
Pattern Plate			156.96 (H) x 114.96 (L) x 7 (W)
Bottom Mould			197 (H) x 147 (L) x 30 (W)
Top Mould			197 (H) x 147 (L) x 22 (W)

6

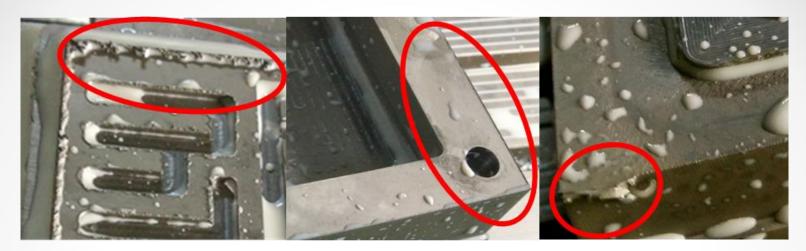


Figure 3: Burrs formation



Figure 4: Deburring using needle and standard files



Finished mould

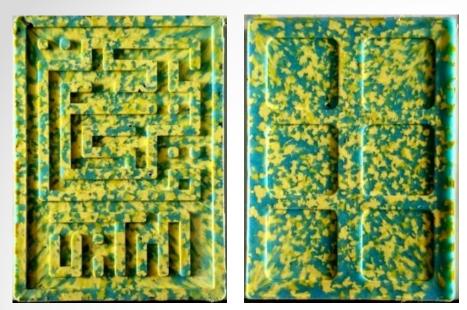


Figure 8: HDPE plaque



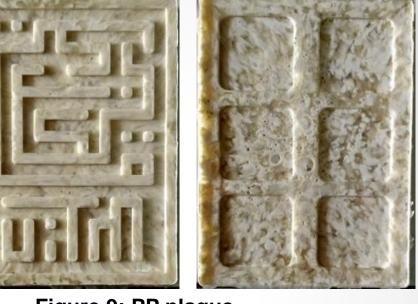


Figure 9: PP plaque



Figure 10: PET plaque



Figure 11: Finishing process





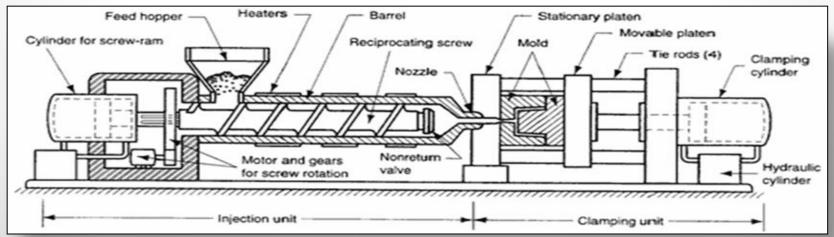
Mohamad Faizuddin b. Hashim (2012492852) Design and Fabrication of FKM Plaque By Hot Pressing And Using Waste Plastic Material (2015)

## 2. Injection Moulding

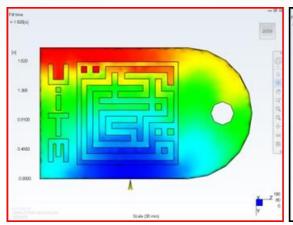
- What is plastic injection moulding?
  - process of forming an article by forcing molten plastic material under pressure into a mould where it is cooled, solidified and subsequently released by opening the two halves of the mould. [12]
- Example of products made from plastic injection moulding:-

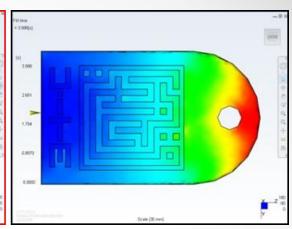
# Plastic fork [13] Precision syringe [14] Audi lamp holder [14]

Schematic diagram of an Injection Moulding Machine [20]:-









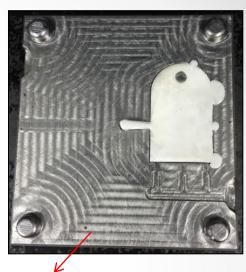




Mould and pattern for Injection Moulding





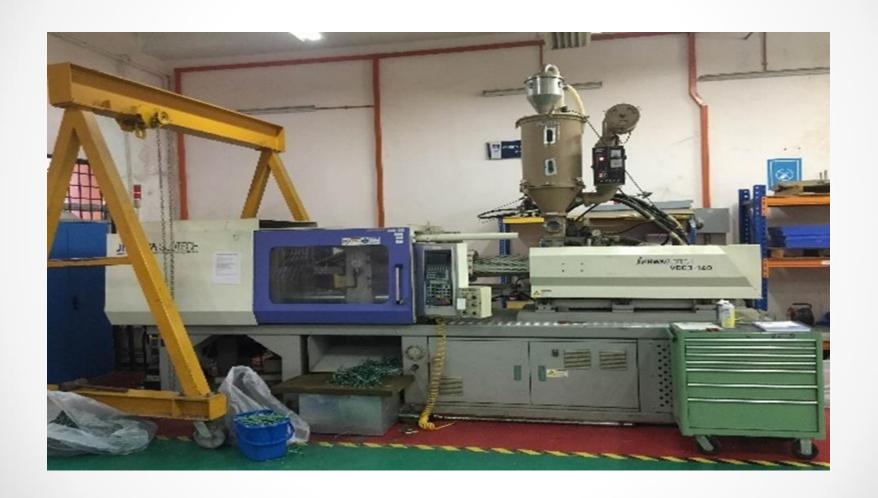




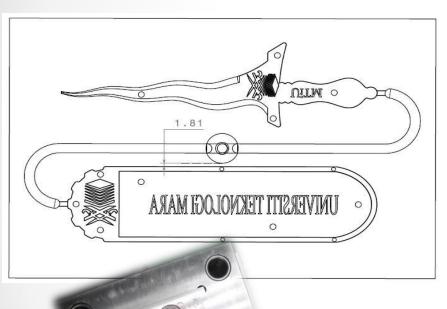


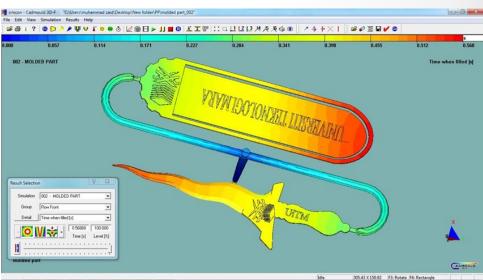
Mohd Shafie b. Juahir (2011425494) *Design and Fabrication Of FKM Keychain by Injection Moulding Of Waste Plastics* (2015)

## Industrial scale Injection Moulding @ FKM



## Keris and Bookmark Product Development





Muhammad Zaid b. Hasim (2009654102) Design and Fabrication of Interchangeable Turning Sprue Bushing in Multi Cavity Mould Family (2013)







Muhammad Syakir b. Abdull Rahim, (2012488768) 'Production and Market Study of FKM Product "Keris Envelope Opener (2016)











Majlis Kemuncak Bulan







Souvenier for participants during RISE 2015 & Majlis Kemuncak Bulan Inovasi 2015





Souvenir for InQKA to delegates during  $13^{th}$  QS-Apple Expo in Taichung, Taiwan , 22-24 Nov 2017



FKM Staff preparing the red keris

Souvenier for Aeroteam from SMKS9 Shah Alam for Final F1 in School STEM Challenge in Singapore, Aug 2018



Dapat permintaan sebanyak 200 unit keris plastik sebagai cenderahati kepada peserta2 di Borneo Jazz Festival, MIRII dan kempen #recycleproject mereka. Terima kasih Dr Noorul diatas promosi keris kami dan antara inisiatif kami meningkatkan kesedaran dalam program kitar semula plastik. Produk keris plastik antara projek yang dibangunkan dari FYP2013, dan masih dimanfaatkan utk kelas2 amali, fyp dan juga mass production utk program2 dlm fkm dan uitm. Bila dapat tempahan, terpaksalah bukak production line sampai ke rumah.. Terima kasih geng2 THE INJECTORZ, oerator pengeluaran tak bertauliah, hehe Nurkhairina Mohd Nasar..dan juga staf2 pentadbiran.. Inn



Syaa Allah, ada rezeki kita sama2 kongsi rezeki











## **BROKEN CHAIRS**

## **TOILETRIES BOTTLES**















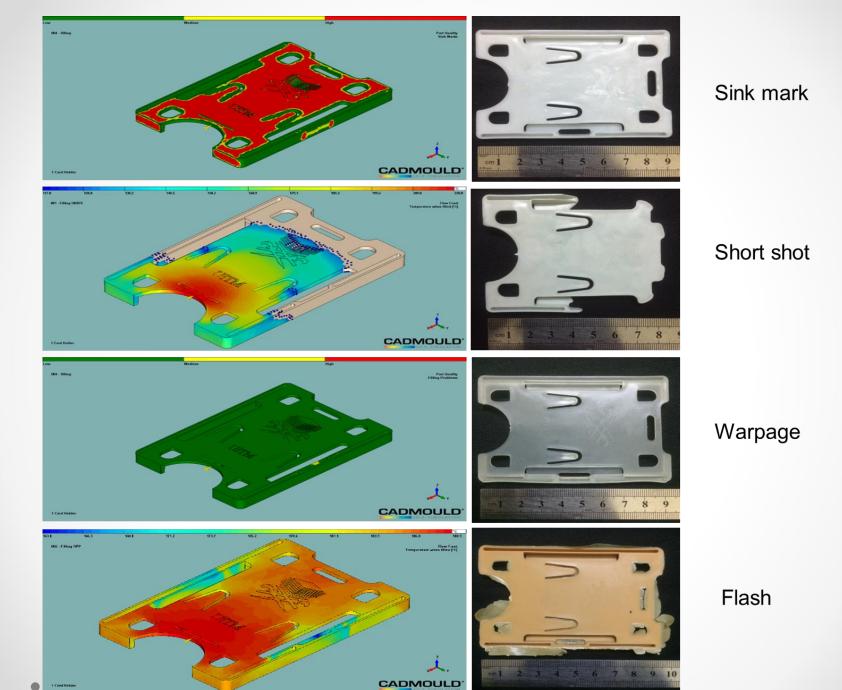
















## Mechy Card Holder® from Waste Plastics

Mohd Helmi Omar<sup>1</sup>, Siti Najihah Rahmad<sup>1</sup>, Shahidan Mohamad<sup>1</sup>, Raja Roslan Raja Mohamed<sup>2</sup>, Muhammad Hussain Ismail<sup>1</sup>



1. Faculty of Mechanical Engineering, UiTM Shah Alam, Selangor 2. Faculty of Applied Sciences, UiTM Shah Alam, Selangor

## INTRODUCTION

Despite a number of 3R ( Reuse and Recycle) programs and projects have been increasingly carried out by the government and private sectors, the level of awareness among Malaysian is still low compared to other countries. Towards sustainable technologies, promoting recycle activities by utilising available facilities in government sector such as university, could be an added value in increasing the level of awareness. In this recycling activity, a product, namely Mechy Card Holder has been successfully mass produced by injection moulding process from waste plastics, mainly collected from household bottles and broken plastic furniture. Apart from focusing on production, a series of recycling awareness is also being organized in collaboration with other sectors in order to convey the message clearly to the community. It is hoped that the card holder has a great potential to be commercialized, particularly for usage of UiTM students and staff in the future, besides promoting recycling awareness message to the users.

#### WHY RECYCLE?



## **ENERGY SAVING**

REDUCE LANFILLS PROBLEMS



## **OBJECTIVES**

- →To create awareness to the public about the importance of recycling of plastic waste through innovation activities
- →To help government aspiration towards environmental issues.

## PLASTIC WASTE ISSUES







## KNOW YOUR PLASTICS



















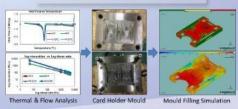
## **Recycle Awareness Activities**



## **Benefits & Market Potentials**

- → Alternative source for income generation activity to the faculty
- → Mechy Card Holder® to be considered as items to be sold in all Koperasi UiTM

## PRODUCT DEVELOPMENT











Final product of Mechy Card Holder® from waste plastics



https://youtu.be/ZxwAgvR2MBo





"Championing Innovation Revitalizing Communities"

This is to certify that
MOHD HELMI BIN OMAR
SHAHIDAN BIN MOHAMAD
SITI NAJIHAH BINTI RAHMAD
MUHAMMAD HUSSAIN BIN ISMAIL
RAJA ROSLAN BIN RAJA MOHAMED

has/have been awarded

## **GOLD**

for the Invention/Innovation/Design of

CARD HOLDER FROM WASTE PLASTICS

at

INVENTION, INNOVATION & DESIGN EXPOSITION 2018

#### 24 - 28 SEPTEMBER 2018

DEWAN AGUNG TUANKU CANSELOR (DATC) UNIVERSITI TEKNOLOGI MARA SHAH ALAM, SELANGOR MALAYSIA

Hal

PROFESSOR DR. HADARIAH BAHRON

ASSISTANT VICE CHANCELLOR (RESEARCH & INNOVATION) UNIVERSITI TEKNOLOGI MARA



of AWARD





2000 pcs to Pusat Asasi UiTM, Dengkil











# PLASTICS: FROM FANTASTIC CRSS



## Interactive Session

Remagining Plastic : Don't Waste, Innovate! By Prof Madya Dr Muhammad Hussain Ismail

Be a Greenometer Not Terminator: What's My Plastic Carbon Footprint? By Dr Azlin Mohd Azmi

Hands-On Aesthetic Plastic Plastic Into Art





## Recycle Awareness Activities



With SoJE & Warisan Alam Sekitar Malaysia (WASM) at UiTM, 19 April 2017



Booth Exhibition at Karnival STEM @ UiTM, 28 Aug 2018 officiated by the Deputy Minister of Education, Mrs Teo Nie Ching

Sharing session at SMKS9, Shah Alam, 11 July 2018

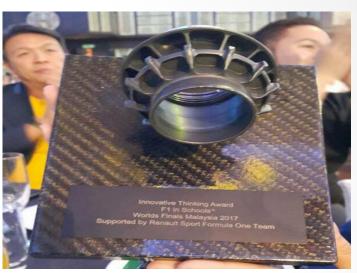
## Achievement



Recycle Awareness Day with School of Junior Engineers (SoJE) and Warisan • Alam Sekitar Malaysia (MASM)...NST, 19 April 2017

## Impact of RECYCLING awareness and sharing



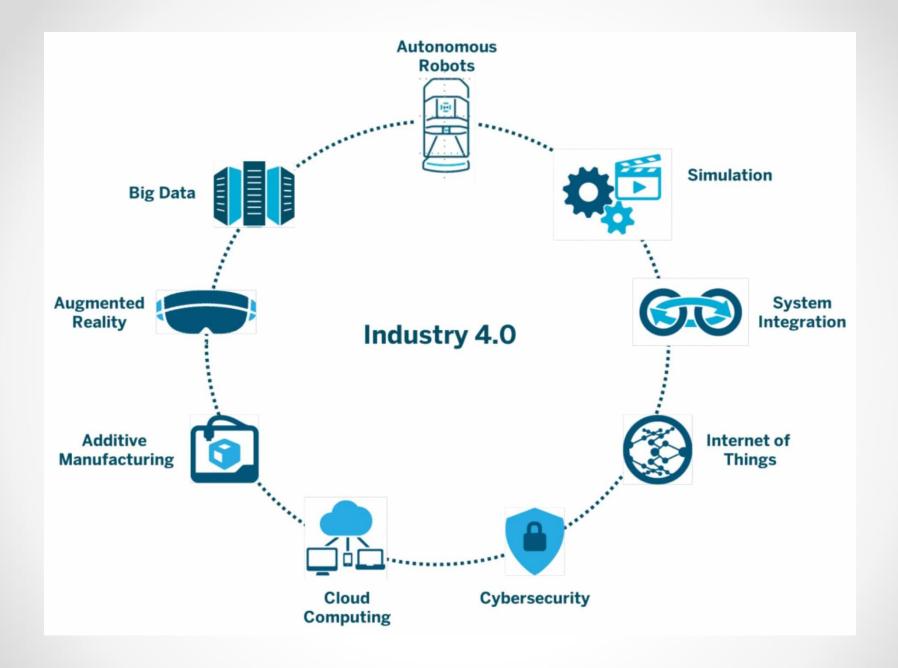






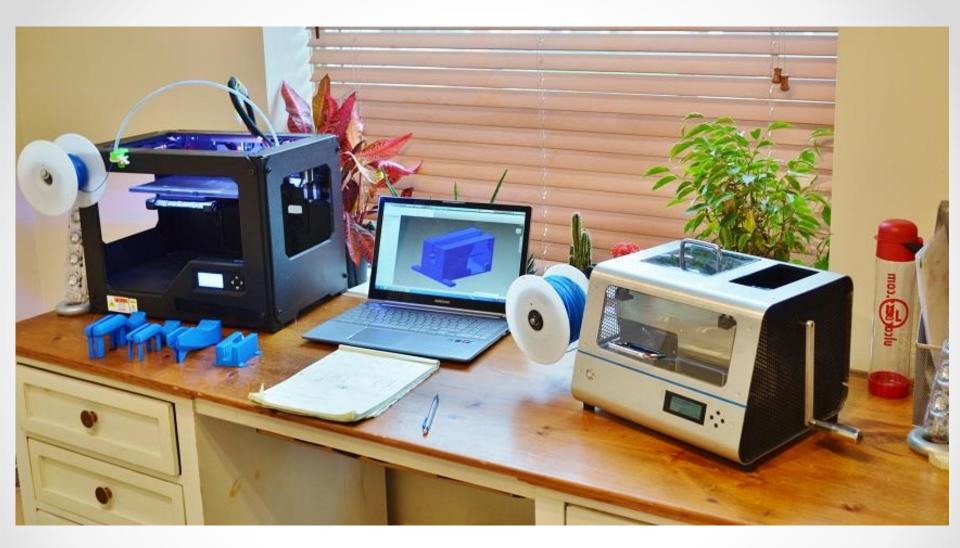
FKM has been mentoring SMK Seksyen 9 F1 in Schools team since 2010 through Engineering Automotive Education and Innovation activities. For 2017 F1 in Schools event, the faculty facilitated in fabrication of mould and demonstration for injection moulding of waste plastic bottles. It is the best examples how the STEM education is nurtured trough simple activities. Students have experienced basic plastic processing and they are really excited with the products that they produce by themselves (200 pieces within 2 hours).

https://www.youtube.com/watch?v=ZVBIJPsNmSo &index=1&list=UUiR8DuSVOjT4N rlI69924Q



# 3D Printing

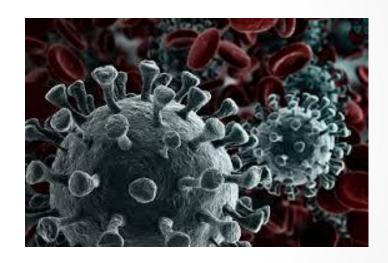




https://www.sciencenewsforstudents.org/article/3-d-recycling-grind-melt-print

# Face Shield Innovation to Our Frontliners





by : Muhammd Hussain Ismail Faculty of Mechanical Engineering Universiti Teknologi MARA

Malaysian 3D printing and design communities are coming together to produce face shields for frontliners facing the Covid-19 pandemic.

HOME MALAYSIA

## With face shields in short supply, Malaysians bring 3D printers into Covid-19 fight

Monday, 23 Mar 2020 06:53 PM MYT BY IDA LIM



Malaysian volunteers have come tegether to use 3D printers and other methods to make much-needed face shields for medical personnel. — Picture via Facebook/Husni Fait /3D Printing Malaysia Community for Covid 19 Group.

KUALA LUMPUR, March 23 — Volunteers in Malaysia have come together as a community to crowdsource the use of 3D printers and other methods to make much-needed face shields for those lighting the spread of Covid-19, to help meet demand for the single-use disposable personal protective equipment (PPL).

Facebook user Nurfaiz Foat had on March 21 posted his idea to mobilise Malaysians to use 3D printers to print the plastic face shield holders and simple readily-available materials to make face shields for distribution to frontliners, using a design — adapted from Josef Prusa's original design — which be said takes 40 minutes to print for each plastic holder.



IN MALA

JUST IN POPULAR

18 minutes ago KTMB urges No 9173 ETS train passengers with Covid-19 syn to get screened

O minution ago

Sarawak has ordered PPE for hospitals battling Covid-19, sa minister

56 minutes ag

Nestle Malaysia reports one C positive case

Hour ago

PM thanks cops in special Pol message (VIDEO)

hourage Sometic Bosonia milatetas Li

## Covid-19: Malaysian 3D printing enthusiasts produce face shields to aid frontliners in fight against pandemic

PACEBOOK .

Monday, 23 Mar 2020 7:10 PM MYT

By Qishin Tariq







Face shields for those fighting the Covid-19 pandemic are in short supply, prompting the Malaysian 3D printing and design communities to make DIY ones for frontliners. — AFP

Malaysian 3D printing and design communities are coming together to produce face shields for frontliners facing the Covid-19 pandemic.

MinNature Malaysia founder Wan Cheng Huat, who started the Facebook group 3D Printing Malaysia Community for Covid-19, said the self-funded group aimed to help frontliners by creating face shields using 3D printing, laser outting or DIY builds.

On the FB group's page, he noted that this production method had some limitations including cleanliness during fabrication and sterilisation after.

He said most makers did not have controlled environment settings, so all visors made would have to be sent to a centralised collection point where it would be disinfected using ultraviolet (UVC) light.



## Recommended Reading

#### WORLD

New Jersey slaps terror charge on man over alleged supermarket cough threat

Technor

#### THLETICS

Coe suggests world athletics championships could slip to 2022



#### BOXING

Fury-Wilder rematch to be pushed back due to coronavirus



#### OTHER SPORTS

Interview: Surfing chief says Games will be most relevant ever, after rogue wave

nester

#### CORPORATENEWS

Singapore to shut bars, limit gatherings to count coronavirus spread



### Volunteers donate 3D- printed face shields for frontliners

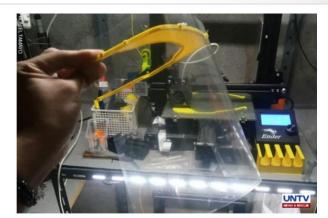
UNTV Aileen Cerrudo

UNTV News 24 March 2020









MANILA, Philippines — There is an apparent shortage of personal protective equipment (PPE) supply in the country amid its deadly battle with COVID-19.

Some private hospitals have resorted to using old linen as improvised masks due to the supply deficit.

And like an unexpected twist in a movie, a group of individuals banded together to help the country's frontliners by

## 1st phase

## Printed by AA3D Print









We deliver to our Heroes by stages









for your support





From us;





# 2<sup>nd</sup> phase

Starting March 24, 3D printing activities have been conducted at several residental locations

No	Location	3d print unit	No of prints
1	Sementha	1	10
2	MTC TTDI Jaya	1	7
3	P. Perdana	3	21
4	Seksyen 7	1	11
5	Seksyen 13	1	4
6	Padang Jawa	1	4
7	AA3D, S.Jaya	8	50
	TOTAL	16	107

# 3rd Phase

- Mass Production by Injection Moulding (IM) using FKM Industrial Scale machine: capable in producing 700 – 1000 pcs /day
- Issues: Cost for mould making, estimated RM10k



Injection moulding machine at FKM



https://www.youtube.com/watch?v=hpzau2r2Eao

# CNC of Injection Mold, March 26 (Completed in 3 days)





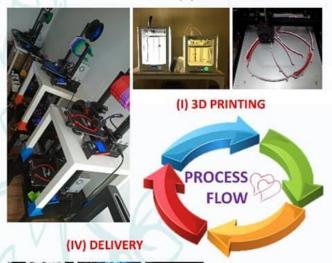
I modification First mass production (March 30)

## 200 units of face shields to P.K. UiTM, Shah Alam 27 March 2020, 4:00 pm





(A) DESIGN HOUZ



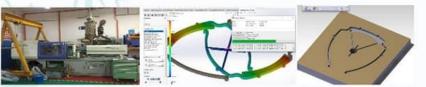








## (B) PLAN FOR INJECTION MOLDING



































Delivery Locations



· Untuk menggantikan plastik penghadang muka, ia boleh ditebuk menggunakan MESIN BINDING biasa (21 lubang)

















